



# **D-Series Automatic Engine Overspeed Shut Down Valves**

**(Bendix Types)**

## **Selection, Application and Maintenance**

### **Valve Numbers**

D45 D51

D57 D64 D70 D80

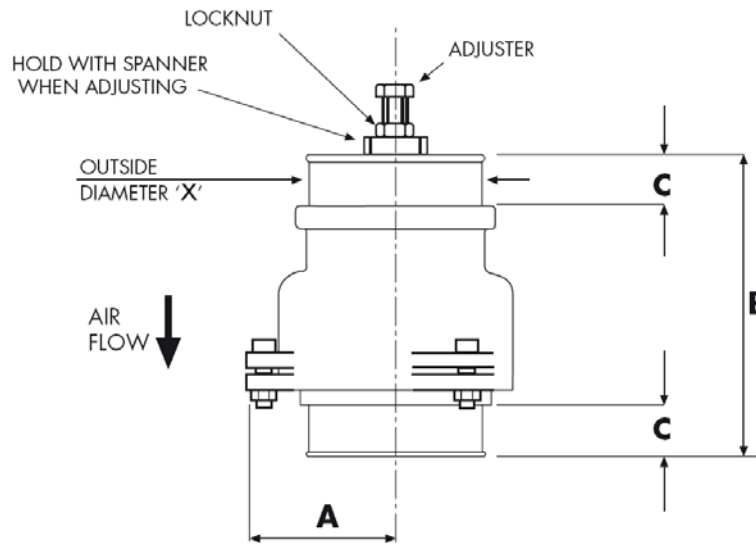
## DESCRIPTION

A range of spring loaded poppet valves designed to automatically stop an engine by closing down the air intake should excessive overspeeding occur. Build options are available to suit virtually all popular combinations of engine ratings and air intake pipe size.

The closing force on the valve is provided by the intake air flow passing through. As the air flow increases, the closing force builds up. This is resisted by the valve spring, the pre-load on which is adjustable such that at a given air flow the resulting force overcomes the spring resistance and causes the valve to close. Once closed the valve will not reset to the open condition until the engine stops.

This type of valve may be fitted to either naturally aspirated or turbocharged engines. It should be noted however that for a given valve setting the repeatability of the actual shut down speed has a greater scatter in the case of a turbocharged engine. However, unless for special reasons a precisely repeatable shut down speed is required, adequate protection from excessive overspeed and potential resulting damage is still achieved.

The basic dimensions for this family of valves are tabulated below.



Valve Type	A mm	B mm	C mm	WEIGHT Kg
D45	54.0	112	19	0.7
D51	58.0	115	19	0.8
D57	62.7	118	19	0.9
D64	67.5	119	19	1.0
D70	74.5	125	19*	1.1
D80	87.5	139	19*	1.5

Outside diameter 'X' is selected to suit the bore of the engine air intake hose – see page 3 “SELECTION”.

Dimensions marked \* increase to 25mm for outside diameter 'X' valves of 86mm or greater.

### Notes:

- \* For smaller valve sizes see Chalwyn “Mini Range” valve data sheet CE 209.
- \* For larger valve sizes see “Spindle” and “D200” valve data sheets CE 205 and CE 231.
- \* For integral air cleaner and manual shut down options see data sheets CE 206 and CE 207.

## SELECTION

Determine the rating of the engine to which the valve is to be fitted and whether or not turbocharged. Using the table below identify which valve(s) would be suitable. Finalise the selection by identifying the valve which can also be supplied with end diameters "X" to match the bore of the engine air intake hose at the position the valve is to be fitted. Note, end diameters are manufactured to the nearest 1mm. Generally, where more than one valve meets all requirements, select the larger valve size to minimise engine air intake restriction.

### Valve Selection chart in Metric Units

Valve Type	Engine Power at rated Speed Kw		Engine Air Intake Hose Bore mm	
	Naturally Aspirated Engine	Turbocharged Engine	Minimum	Maximum
<b>D45</b>	7.5 to 38	7.5 to 32	40	70
<b>D51</b>	15 to 54	15 to 45	51	80
<b>D57</b>	22 to 72	22 to 60	57	83
<b>D64</b>	30 to 93	30 to 78	63	96
<b>D70</b>	40 to 120	40 to 100	70	102
<b>D80</b>	50 to 179	50 to 149	70	108

### Valve Selection chart in Non-metric Units

Valve Type	Engine Power at rated Speed hp		Engine Air Intake Hose Bore inches	
	Naturally Aspirated Engine	Turbocharged Engine	Minimum	Maximum
<b>D45</b>	10 to 50	10 to 42	1 $\frac{9}{16}$	2 $\frac{3}{4}$
<b>D51</b>	20 to 72	20 to 60	2	3 $\frac{1}{8}$
<b>D57</b>	30 to 97	30 to 80	2 $\frac{1}{4}$	3 $\frac{1}{4}$
<b>D64</b>	40 to 125	40 to 104	2 $\frac{1}{2}$	3 $\frac{3}{4}$
<b>D70</b>	54 to 161	54 to 134	2 $\frac{3}{4}$	4
<b>D80</b>	67 to 240	67 to 200	2 $\frac{3}{4}$	4 $\frac{1}{4}$

Engine power is obtained using mathematical calculations for standard applications.  
Air velocity may vary by intake hose configurations.  
Valves should be sized as close to the middle of the range as possible.

## **FITTING SAFETY**

### **WARNING**

- Care should be taken when unpacking to prevent injury.
- Exhaust gases may cause permanent respiratory problems, suffocation or death. Any exhaust systems should be piped out of enclosed areas.
- Ensure that a hot engine has sufficiently cooled before commencing any work.
- Ensure that the engine is prevented from being started before commencing work.
- The D Valve should be located in a safe and easily accessible position to prevent injury to the operator due to moving parts or contact with hot surfaces while setting the valve.
- Parts of the machinery on which workers are likely to move about or stand to set the Valve, should be designed and constructed in such a way as to prevent workers from slipping, tripping or falling on or off these parts.
- A risk assessment should be conducted before commencing work, to ensure that all hazards such as exhaust fumes, risks due to moving parts, noise and hot surfaces have been eliminated or minimised.

### **NOTES**

- No special handling requirements apply to the D Valve.
- Carefully read and fully understand the installation instructions before commencing work.
- Only competent personnel should install the D valve.
- Wear appropriate Personal Protective Equipment including safety footwear, safety glasses, thermal and oil resistant gloves and ear plugs.

1. The Chalwyn valve is designed for fitting as close to the engine air intake manifold as possible. Where an engine air intake flametrap is also fitted, the Chalwyn valve must always be positioned on the upstream (air cleaner) side of the flametrap. These same requirements are generally applicable to both naturally aspirated and turbocharged engines but for the case of a turbocharged engine the following may be applicable.
  - a) Insufficient space to fit between the turbocharger and engine. In this case the valve may be fitted upstream of the turbocharger.
  - b) The turbocharger air outlet temperature is exceptionally high (150°C plus). In this case fit the valve downstream of the intercooler or upstream of the turbocharger.
2. Where more than one Chalwyn valve is fit-

ted to an engine as in the case of an engine with multiple intake pipes, a balance pipe arrangement must be installed to connect the various intake pipes together downstream (engine side) of the shut down valves. Typically balance pipe diameters should be about 30% of the diameter of the intake pipes.

3. When fitting, ensure the direction of air flow is in compliance with direction indicated on the body. D70 and D80 valves may be fitted in any attitude. The other valves in this family must be fitted such that the air flow is between vertically down and horizontal.
4. The flexible cuffs at the inlet and outlet of the valve should be of a re-inforced type, provide adequate support for the valve and prevent excessive vibration. If necessary, additional support brackets mounted from the engine should be considered.
5. Particular care must be taken to ensure the integrity of the intake pipework between the Chalwyn valve and intake manifold. Ideally metal pipework should be used and any gaps kept as short as possible, (taking into account any relative movement), and closed by re-inforced hose. The possibility of a hose collapse on closure of the shut down valve should be avoided.
6. Any engine crankcase breather connections into the intake system between the Chalwyn valve and engine or any internal crankcase breather arrangement venting directly into the engine intake ports must be sealed and replaced by an external breather system venting either to atmosphere or to the intake system upstream of the shut down valve. External breather system kits for various engine types are available from Chalwyn.

## ADJUSTMENT

Once the Chalwyn valve is installed, adjustment of the overspeed trip setting is carried out using the adjuster and locknut (refer to diagram). Basically rotating the adjuster clockwise will increase the engine speed at which automatic shut down occurs.

As supplied, the valve will be adjusted such that shut down will generally occur well below the engine high idle speed. To increase the shut down speed to the required setting proceed as follows:

1. Start engine. Slowly accelerate. Note speed at which shut down occurs.
2. Remove hose at air inlet to Chalwyn valve to expose the adjuster and locknut (see diagram).
3. Release locknut. Turn adjuster clockwise one turn. Tighten locknut.
4. Refit inlet hose to Chalwyn valve.
5. Start engine. Slowly accelerate. Note speed at which shut down occurs.
6. Repeat the above steps '2' to '5' until the first setting at which the engine does not shut down at high idle speed (i.e. maximum throttle, no load). Then either:
  - a) *Use the results of shut down speed versus adjuster setting as a calibration check to make a final adjustment to give the required setting (typically 10% to 15% over high idle).*
  - or**
  - b) *If a very precise setting is not required, turn the adjuster a further one turn clockwise to take the shut down above high idle speed by a suitable margin. When using this setting procedure it may be found that the engine occasionally shuts down during the normal operation. If so, turn the adjuster clockwise by a further one half turn.*
7. Ensure the adjuster locknut is fully tightened. (Use a thread lock adhesive on the locknut threads).

### Notes:

#### **Turbocharged Engines.**

When setting up a valve on a turbocharged engine using the preceding method, it may be found that at high power outputs, the engine will shut down at a lower speed than required. If this occurs, further small adjustments in steps of one half turn clockwise should be made until the problem is eliminated.

#### **Jammed Valve.**

If in the course of adjusting the valve it jams on its seat, release by turning **CLOCKWISE** viewed from adjuster end of valve.

## MAINTENANCE SAFETY

### WARNING

- When externally cleaning the valve ensure the engine is sufficiently cooled before commencing work, if cleaning a hot valve take extra care to avoid touching hot surfaces and to avoid entanglement in adjacent equipment.
- Take care not to trap fingers when making adjustments to the valve setting.
- Equipment contains springs, during dismantling ensure that spring forces are safely removed.
- When internally cleaning components with chemical agents avoid contact with skin, inhalation and ingestion of the cleaning agents and dirt / debris removed. Appropriate PPE should be worn.

- No special handling requirements apply to the D Valve.
- Carefully read and fully understand the maintenance instructions before commencing work.
- Only competent personnel should maintain the D valve.
- Wear appropriate Personal Protective Equipment including safety footwear, safety glasses, thermal and oil resistant gloves and ear plugs.

### Three Monthly:

1. Disconnect intake pipework and release the valve from any support brackets etc. to allow it to be removed.
2. Inspect the valve internally for cleanliness. If necessary, clean in paraffin or white spirit taking normal precautions. Dry the valve thoroughly.
3. Check there is no excessive wear and that the valve moves smoothly over its complete operating stroke. **DO NOT LUBRICATE.**
4. Refit valve. Check valve setting based on the "Adjustment" instructions given herein.

### Important Notes:

The three monthly routine maintenance period requirement is dependent on the operating conditions to which the equipment is exposed and, by experience, may need to be varied.

Any maintenance problems not covered by the routine maintenance schedule should be discussed with your Chalwyn Distributor before any repair work is undertaken.



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